

# Have you ever asked yourself how to interpret the requirements of IEC 61511?

Do you want to know what Functional Safety means?

Have you ever wondered how to do a HAZOP and LOPA analysis?

Are you uncertain whether your design of your safety instrumented function meets the requirements of IEC 61511?

Do you want to know how to show that a component is systematic capable based on proven in use/prior use?

Join our training and learn more about these and other interesting topics regarding IEC 61511.





#### **Overview:**

If you are working in the process industry and you always wanted to have advanced knowledge of Functional Safety, then this is a tailor-made training for you.

This four-day training provides an overview of process industry safety engineering from the point of view of the Risk Analyst, Process Safety Coordinator, and Control Systems Design Engineer.

It delivers a complete overview of the functional safety lifecycle. The course reviews Process Hazard Analysis (PHA), Consequence Analysis, Layer of Protection Analysis (LOPA), Safety Integrity Level (SIL) Target Selection, Safety Requirements Specification (SRS) generation, failure rates, device and system reliability, SIF verification, SIF detailed design and Operations requirements.

This course forms a broad review in preparation for the Certified Functional Safety Expert (CFSE) and Certified Functional Safety Professional (CFSP) process industry application engineering exams.

#### Language:

German or English, training material will be in English

#### **Duration:**

4 days

#### Location:

*exida.com* GmbH office Prof. Messerschmitt Straße 1 85579 Neubiberg Germany

Alternatively, you can also book this training as In-house training.





## Certificate:

Each participant gets a letter of attendance.

After the end of the 4<sup>th</sup> day there is a possibility to do the **FSP** exam. This is optional and free of charge.

An CFSE/P exam will be given on the 5<sup>th</sup> day of the training week. This is also optional. For more information, please follow this link: <u>http://www.exidacfse.com/</u>.

### Who should attend?

This training is particularly aimed at the following groups:

- Managers who need to know more about functional safety and the standard IEC 61511
- Quality Management Representatives who are responsible for fulfilment
   of IEC 61511
- Process (safety) engineers, design engineers, control engineers, reliability engineers, application engineers and operators working on the development, testing and operation of safety instrumented systems

## Further Information:

For more information, please contact:

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## Agenda:

DE0106 (Days 1 & 2)	DE0106 (Days 3 & 4)
Introduction to Safety	Safety Instrumented Systems
Instrumented Systems	(SIS) failure
<ul> <li>Principles of Risk Management</li> </ul>	From failure rate to SIL
The Safety Lifecycle	Single devices to system
Process Hazard Analysis (PHA)	Redundant Architectures
Consequence Analysis	Requirements to SIF
Likelihood Analysis	SIF Design and Verification in the
Layer of Protection Analysis	Safety Lifecycle
(LOPA)	SIF Detail Design
Tolerable Risk	Operations
<ul> <li>SIL Target Selection</li> </ul>	FSP exam
Safety Requirements	
Specification (SRS)	





### Content:

In the beginning of the training an overview of the meaning of Functional Safety and all relevant vocabulary is given. The procedures required by the standard for development, maintenance, testing and modification activities are explained as well. The necessary responsibilities of employees, requirements for the competence of the persons involved, organizational aspects and knowledge of legal aspects are also discussed.

The entire life cycle of a technical plant is presented. Examples are used in order to intensively consider the methods recommended by IEC 61511 for the HAZard and OPerability (HAZOP) analysis and the subsequent determination of the Safety Integrity Level (SIL) by means of risk graph and Layer Of Protection Analysis (LOPA) and for extrapolation of the resulting safety requirements which are documented in the Safety Requirement Specification (SRS).

The overall safety system must be designed in accordance with the requirements of IEC 61511. Therefore, the standard requires measures to be taken against systematic and random failures and measures in relation to fault tolerance. The training considers how it is possible to avoid systematic failures in safety systems. The consideration of "Proven in Use", "Prior Use" and "IEC 61508 conformance" to assure the systematic capability of the used components is also presented. With examples the calculation of the probability of failures (PFD<sub>avg</sub>) is demonstrated clearly. Hereby architecture, monitoring functions, and tests are considered and the influence on the calculation explained.

Another focus of the training lays on the development of the application program. Therefore, the requirements of IEC 61511 regarding the SIS application program are clearly described.

Finally the training considers installation, commissioning, validation and operation, maintenance, modification and decommissioning as part of the overall safety lifecycle.

The training focus also on the required documentation which has to be created within the overall safety lifecycle.

